Piece list for Roller Crimper

- 5” square tubing w/ round edges - 49” long
- 5” square tubing w/ round edges - 43” long
- (2) 4” square tubing w/ round edges - 28” long
  - Or 90” of 5” square pipe
- (1) Detachable Side Mounting Bracket
  (One side of the frame needs to be on a removable (via bolts) plate, in order to remove the pipe if necessary.)
  - (2) 2.5” Jack Stand
  - (2) 24” Disks
  - (1) 24” pipe, 75” long
- (16) 75” long flatbar that are .25” thick and 3” wide
  - All holes have 1” diameter
- (2) 8”x 10.25” Flat square plates that are .25” thick
  - Threaded plug for roller
Angles
Each 75” tine is at a 70 degree angle
Angles
Fixed Side

The 90 degree angles created by two pieces of 5” pipe, this piece totals 26” long.
Detachable Side

15"

16.25"

2.5"
All holes have a 1” diameter